

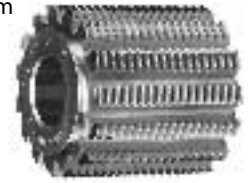


Precision Ground-Class A
Premium HSS M42
Single Thread
Right Hand

TRU-VOLUTE®

SAE STRAIGHT-SIDED SERRATION HOBS

Russell, **H**olbrook & **H**enderson, Inc.
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NON-TOPPING

Nominal Dia. x No. Teeth	Bore	Pitch Diameter	Width	Hob Number
1/8 x 36	8mm	3/4	5/8	2120-1/8 x 36
3/16 x 36	8mm	3/4	5/8	2120-3/16 x 36
1/4 x 36	8mm	3/4	5/8	2120-1/4 x 36
5/16 x 36	8mm	3/4	5/8	2120-5/16 x 36
3/8 x 36	8mm	3/4	5/8	2120-3/8 x 36
1/2 x 36	8mm	3/4	5/8	2120-1/2 x 36
5/8 x 36	8mm	3/4	5/8	2120-5/8 x 36
3/4 x 48	1/2	1-1/8	1-1/8	23-3.5-0-3/4 x 48
7/8 x 48	1/2	1-1/8	1-1/8	23-3.5-0-7/8 x 48
1 x 48	1/2	1-1/8	1-1/8	23-3.5-0-1 x 48



DISC TYPE SHAPER CUTTERS

PRECISION GROUND FINE PITCH



20° P.A- NON TOPPING - HSS M42

Diametral Pitch	Bore	Pitch Diameter	No. Teeth	Precision Ground Cutter	Ultra-Precision Ground Cutter
24	1/2	1-1/2	36	2302-24T36	1302-24T36
32	1/2	1-1/2	48	2302-32T48	1302-32T48
36	1/2	1-1/2	54	2302-36T54	1302-36T54
48	1/2	1-1/2	72	2302-48T72	1302-48T72
64	1/2	1-1/2	96	2302-64T96	1302-64T96
72	1/2	1-1/2	108	2302-72T108	1302-72T108
96	1/2	1-1/2	144	2302-96T144	1302-96T144
120	1/2	1-1/2	180	2302-120T180	1302-120T180

TRU-VOLUTE COATINGS: TiN (Titanium Nitride) / TiCN (Titanium Carbide Nitride) / TiAlN (Titanium Aluminum Nitride)
*Ask about the latest in Coating Technologies.