



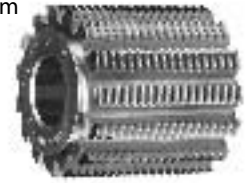
TRU-VOLUTE®

Precision Ground-Class A
Premium HSS M42
Single Thread
Right Hand

TRU-VOLUTE®

ASA INVOLUTE SPLINE HOBS 30° PA

Russell, **H**olbrook & **H**enderson, Inc.
17-17 Route 208 North, 1st. floor
Fair Lawn, New Jersey 07410 USA
PH : 201-796-5445 / FX : 201-796-5664
www.tru-volute.com



FLAT ROOT SEMI-TOPPING (CHAMFERING)

Diametral Pitch	Bore	Outside Diameter	Width	Hob Number
12/24	3/4	1-7/8	1-7/8	2476-12/24F
16/32	1/2 3/4	1-1/4 1-7/8	1-1/4 1-7/8	2346-16/32F 2476-16/32F
20/40	8mm 1/2 3/4	3/4 1-1/4 1-7/8	5/8 1-1/4 1-7/8	2126-20/40F 2346-20/40F 2476-20/40F
24/48	8mm 1/2 3/4	3/4 1-1/4 1-7/8	5/8 1-1/4 1-7/8	2126-24/48F 2346-24/48F 2476-24/48F
32/64	8mm 1/2 3/4	3/4 1-1/8 1-7/8	5/8 1-1/8 1-1/2	2126-32/64F 23-3.5-6-32/64F 2476-32/64F

FILLET ROOT NON-TOPPING

Diametral Pitch	Bore	Outside Diameter	Width	Hob Number
12/24	3/4	1-7/8	1-7/8	2476-12/24R
16/32	1/2 3/4	1-1/4 1-7/8	1-1/4 1-7/8	2346-16/32R 2476-16/32R
20/40	8mm 1/2 3/4	3/4 1-1/4 1-7/8	5/8 1-1/4 1-7/8	2126-20/40R 2346-20/40R 2476-20/40R
24/48	8mm 1/2 3/4	3/4 1-1/4 1-7/8	5/8 1-1/4 1-7/8	2126-24/48R 2346-24/48R 2476-24/48R
32/64	8mm 1/2 3/4	3/4 1-1/8 1-7/8	5/8 1-1/8 1-7/8	2126-32/64R 23-3.5-6-32/64R 2476-32/64R
40/80	8mm 1/2 3/4	3/4 1-1/8 1-7/8	5/8 1-1/8 1-1/2	2126-40/80R 23-3.5-6-40/80R 2476-40/80R
48/96	8mm 1/2 3/4	3/4 1-1/8 1-7/8	5/8 1-1/8 1-1/2	2126-48/96R 23-3.5-6-48/96R 2476-48/96R

TRU-VOLUTE COATINGS: TiN (Titanium Nitride) / TiCN (Titanium Carbide Nitride) / TiAlN (Titanium Aluminum Nitride)

*Ask about the latest in Coating Technologies.