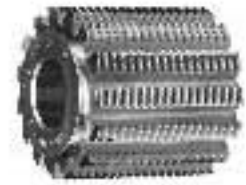


TRU-VOLUTE.

Precision Ground Form
Premium HSS M42
Single Thread
Right Hand

TRU-VOLUTE®

COARSE PITCH GEAR HOBS



20° P.A. Topping

Diametral Pitch	Module	Bore	Outside Diameter	Width	Class A Hob Number	Class AA Hob Number
12	2.117	3/4	2	2	2481-12	1481-12
		1-1/4	2-3/4	2-3/4	26-9.5-1-12	16-9.5-1-12
12.7	2.0	3/4	2	2	2481-2.0	1481-2.0
14	1.814	3/4	1-7/8	1-7/8	2471-14	1471-14
		1-1/4	2-1/2	2-1/2	2691-14	1691-14
16	1.588	3/4	1-7/8	1-7/8	2471-16	1471-16
		1-1/4	2-1/2	2-1/2	2691-16	1691-16
18	1.411	3/4	1-7/8	1-7/8	2471-18	1471-18
		1-1/4	2-1/2	2-1/2	2691-18	1691-18

20° P.A. Non-Topping

Diametral Pitch	Module	Bore	Outside Diameter	Width	Class A Hob Number	Class AA Hob Number
12	2.117	3/4	2	2	2482-12	1482-12
		1-1/4	2-3/4	2-3/4	26-9.5-2-12	16-9.5-2-12
14	1.814	3/4	1-7/8	1-7/8	2472-14	1472- 14
		1-1/4	2-1/2	2-1/2	2692-14	1692- 14
16	1.588	3/4	1-7/8	1-7/8	2472-16	1472- 16
		1-1/4	2-1/2	2-1/2	2692-16	1692- 16
18	1.411	3/4	1-7/8	1-7/8	2472-18	1472-18
		1-1/4	2-1/2	2-1/2	2692-18	1692-18

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www.tru-volute.com

TRU-VOLUTE COATINGS: TiN (Titanium Nitride) / TiCN (Titanium Carbo Nitride) / TiAlN (Titanium Aluminum Nitride)

*Ask about the latest in Coating Technologies.